



R18 Regulation

Subject code:2P5CC

TKR COLLEGE OF ENGINEERING AND TECHNOLOGY

(Autonomous, Accredited by NAAC with 'A+' Grade)

B.Tech V Semester Supplementary Examinations, November 2025

MACHINE TOOLS

(ME)

Maximum Marks: 70

Date: 22.11.2025

Duration: 3 hours

- Note:
1. This question paper contains two parts A and B.
 2. Part A is compulsory which carries 20 marks. Answer all questions in Part A.
 3. Part B consists of 5 Units. Answer any one full question from each unit.
 4. Each question carries 10 marks and may have a, b, c, d as sub questions.

Part-A

All the following questions carry equal marks (10X2M=20 Marks)		Marks	CO	BTL
1	How do you define tool life?	2M	1	L1
2	What is tool signature?	2M	1	L1
3	What is the principle of working of a lathe	2M	2	L1
4	Write types of lathe	2M	2	L1
5	Define cutting ratio of the shaper.	2M	3	L1
6	Mention any four shaper specifications.	2M	3	L1
7	Which type of machining can be done by milling machine?	2M	4	L1
8	What is the working principle of milling machine?	2M	4	L1
9	What is Cylindrical grinding?	2M	5	L1
10	What is Form grinding?	2M	5	L1

Part-B

Answer All the following questions. (5X10M=50Marks)		Marks	CO	BTL
11	Explain briefly about formation of chip.	10M	1	L2
	OR			
12	What are the differences between orthogonal cutting and oblique cutting?	10M	1	L2
13	Explain about types of lathe operations	10M	2	L2
	OR			
14	Explain about types of lathe operations	10M	2	L2
15	Explain the construction and working principle of Planner	10M	3	L2
	OR			
16	Explain the classifications of shaper machines	10M	3	L2
17	What is the principle of working of milling machines? How do you classify the milling machine? Discuss about Horizontal Milling Machine Construction.	10M	4	L2
	OR			
18	Explain about up milling and down milling with neat sketches.	10M	4	L2
19	What is centreless grinding? Explain about external centreless grinding machine.	10M	5	L2
	OR			
20	What is 'grain size' related to grinding? How it effects the performance of grinding process.	10M	5	L2